CTIMEX VIETNAM COMPANY LIMITED
Tax code 0318319630

ROASTED SALTED CASHEW PROCESSING

HS CODE 2008.19.10

01–03 Raw nuts

01 Raw nut sourcing
RCN bought in Vietnam and imported; moisture and kernel outturn (KOR) checked

02 Drying raw nuts
Sun or air dried to 8–10% moisture

03 Storage & pre-grading
Screened for foreign matter and sized

04–06 Shelling

04 Steaming
20–50 min at 100–120 °C so the shell cuts cleanly and less shell oil reaches the kernel

05 Cooling & conditioning
Rested 12–24 h so the hard shell cuts cleanly

06 Shelling
Cutting machines (A, B, C heads) and shell separators; kernels come out with skin on

07–09 Salt roasting

07 Moistening
Kernels washed and soaked in brine so the salt sticks evenly to the skin

08 Salt roasting
Roasted with salt over a wood fire, turned evenly for about 10–25 min by kernel size, until golden, crisp and fragrant

09 Cooling
Fan cooled or left to cool naturally

10–11 QC & packing

10 Final quality check
Defective kernels removed by hand; crispness, saltiness and colour checked; X-ray for foreign matter

11 Packing
Vacuum or PE bags, or tins, packed in cartons

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